# SANDVIK

# Leopard DI650i S5 SURFACE DRILLS

## **TECHNICAL SPECIFICATION**

Leopard DI650i is a diesel powered, self-contained crawler mounted intelligent down-the-hole drill rig designed for demanding high-capacity production drilling applications in surface mining, as well as large-scale quarry applications. The drill is equipped with an operator's cabin, fixed boom, dry dust collector, drill pipe changer and incorporates a state-of-art design and layout.

#### **KEY FEATURES**

Hole diameter:	115 - 203 mm (4½" – 8")
Drill pipes:	89, 102, 114, 127 and *140mm (3½",  3 7/8", 4½", 5" and *5 ½")
DTH-Hammer	4", 5", 6" (optimum size)
Engine output:	403 kW (Stage 5, Tier4F)
Air delivery	28,3 m3/min at 24 bar (1000cfm at 348 psi)
Production capacity:	2,1 Mt/a, one shift operation
Total weight :	25 100 kg (55,336 lb) dry weigth



ROTARY HEAD	
Rotary head	HTRH6, MRH6 (optional)
Drill pipes	89 / 102 / 114 / 127 / 140* 3½" / 4" / 4½" / 5" / 5½"* (*with MRH6 option)
Operating pressure	180 bar
Rotation speed	0100 rpm
Maximum rotation torque	HTRH6 4300 Nm / MRH6 5800 Nm (optional)
Hammer lubrication	Air / oil mist
Flushing	Air
Weight	HTRH6.1 478 kg / MRH6 560kg

#### FEED

Feed type	Chain feed
Total length	11400 mm
Rotary head travel	6550 mm
Length of tubes	6000 mm
Hose reel	Standard
Feed extension travel	1100 mm
Feed/pull out force	54 kN
Feed swing	+30/-30°
Feed tilt	(-32°/+93°)

#### PIPE CHANGER

Pipechanger type	Carousel
Storage capacity	8+1 (89 to 114 mm pipes), 4+1 (127 to 140mm pipes)
Pipe length	6000 mm
Max. hole depth	53,6 m (from 89 to 114 mm pipes) / 29,6m (127 and 140mm pipes)

#### BOOM

DOOM	
Boom type	Fixed
Boom reach	4,2 m
Boom swing	0/+20°
Collaring height	+0.7 m/-3.5 m

CABIN	
Cabin type	iCab
Certificates	FOPS and ROPS
Noise level in the cabin	below 78 dB(A)
Air conditioning	Intelligent air condition safety + *
Pressurization	Standard
Seat	Ergonomic, multiposition
Vibration dampening	Standard
Windows	Safety laminated, tinted, with wipers
Power take-off	12 VDC and 24 VDC
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\* Air condition system contains fluorinated greenhouse gases HFC-134a

### POWERPACK

Engine type	Caterpillar C15 (Stage 5, Tier4F)
Engine output	403 kW / 1800 rpm
Transmission type	Direct
Screw compressor type	GHH CF 1000H
Air filters	2 pcs, dry type
Fuel tank	900 litres
DEF tank	44 litres

#### HYDRAULIC SYSTEM

Number of gear pumps	2pcs. for PTO
Number of piston pumps	3 pcs. for drilling, tramming, boom and pipehandling, dust collector
Filtration rate	10 micron
Cooling capacity	Up to +50°C ambient
Hydraulic oil tank	2901
Shank lubrication device	SLU 50

CONTROL SYSTEM	
Control system type	PLC controlled proportional electro- hydraulics
Tramming/boom/ drilling control	PLC controlled
User interface	Electro-proportional joysticks and touchscreen
Control system diagnostics	Graphical flow chart type
Drilling control system type	iTorque
Half percussion/minimum percussion	Three adjustable flushing and percussion levels
Antijamming system	Standard
Collaring control	Automatic
Preset drilling parameters	Adjustable for fine tuning for different rock conditions
Auto-stop to preset hole depth	Optional one hole automatics
Voltage	24 VDC

# DUST COLLECTOR Dust collector type X-200-4-D Capacity/vacuum 76 m3/min at 500 mm WG Filter elements/material 4 pcs , length 750mm / fiber Total filter surface 24 m2 Primary cyclone Standard Movable suction head Standard

CARRIER	
Track type	FL 7
Grouser plate width	400 mm
Ground contact length	2450 mm
Ground pressure	1.25 kg/cm2
Ground clearance	360 mm
Oscillation angles	+/- 10°
Tramming force	168 kN
Max. tramming speed	2 / 3.6 km/h

STANDARD COMPONENTS
Rotary head MRH6 HD
Chain feed
Pipe changer, carousel type
Fixed boom
Cabin iCAB
Carrier, track mounted
Guides for grousers
Hydraulic rear ground support
Powerpack, diesel driven, hydraulic pumps and onboard
compressor
Dust collector X-200
Hydraulic system, load sensing
Control system, PLC controlled proportional electro- hydraulics
Working lights, 9 pcs
Service lights in engine compartment, 5pcs
1 Set Manuals, paper copy
1 Set Manuals, USB memory

SanRemo Mobile, Bluetooth connectivity

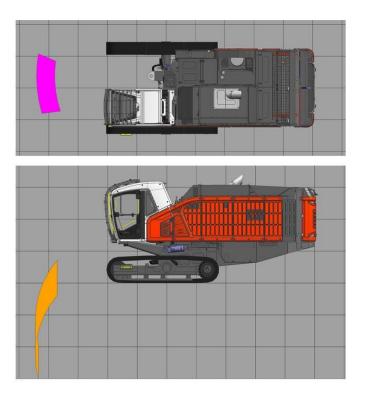
THE JAWS FOR DRILL STEELS

DRILL STEEL TYPE	DRILL STEEL	RECOMMENDED
	DIAMETER	HOLE DIAMETER
Pipes	89 mm	115 - 127 mm 4½"
		- 5"
Pipes	102/114 mm	130 - 190(203) mm
		5 1/8" - 71⁄2" (8")
Pipes	127/140mm	1

-	SELECTION OF OPTIONS Alternative seat with 3-point seat belt and air cushioning
-	113 Cabin filter, HEPA
-	Cooler bag in cabin
	Radio CD/MP3 Bluetooth, Handsfree, DAB
F	Radio with CD-MP3 player
	Reversing camera
F	Roller blinds for cabin windows
	Explosion proof cabin window
	leated mirrors
	Emergency glass breaker hammer (additional outside of the
	cabin installation)
	PERFORMANCE iDRILL on-board automation package
	INE-OF-SIGHT Automine (Automine ready iDRILL)
	CONTROL ROOM Automine (Autotram ready iDRILL)
	AUTONOMOUS Automine (Autotram ready iDRILL)
	TIMi for inclined holes and hole depth measurement
(	GPS aiming device for TIMi inclined holes
	Automatic feed alignment for TIMi
	TIMi for inclined holes with TIM3D readiness (Leica/Trimble)
	Feed to tramming support assist (requires 3D-readiness or
-	FIM3D) FIM3D drill novigation oveters (Leice)
	FIM3D drill navigation system (Leica)
	FIM3D drill navigation system (Trimble) Automatic feed alignment and positioning for TIM3D
	Driller's Notes - MWD Data Collection for TIM3D
-	Driller's Office planning software (one-year license)
	My Sandvik Insight and SanRemo Gold connectivity (3G modem)
	My Sandvik Insight and SanRemo Gold connectivity (3G / SAT
r	nodem)
	SanRemo Premium wireless data transfer for TIM3D (3G Modem)
	SanRemo Premium wireless data transfer for TIM3D (3G/SAT
	nodem)
	RAMP-UP OPTION Knowledge Box (4G/LTE and WiFi for My Sandvik)
-	Kit for alternative pipes, each
	Service winch (requires remote control-, or full-radio option)
	Thread greasing
F	Full cycle one hole automatic drilling
	Full cycle one hole automatic drilling with iClean
	Compressor flow control system
	Central lubrication system Lincoln
	Electric fuel filling pump
-	Electric hydraulic oil filling pump
	Fast fill connection for engine coolant, hydraulic and engine oils Fast fill connection for fuel Wiggins
	Fluid service fill safety lock out
	Fire suppression, Eclipse Sustain, automatic 0°C to +60°C
	Fire suppression, Eclipse Extreme, automatic 0°C to -40°C
	Fire suppression Ansul (hybrid), automatic
	Remote Screen interface (Tablet or mobile phone not included).
F	Pressure washer (requires water injection option)
-	Radio remote control for service winch
	Full-radio remote for tramming, drilling and service winch
	ed lights, 9 pcs
	ed lights 15 pcs.
	Disengagement clutch for compressor, manual
-	Extra heat protection for exhaust gas muffler Fuel powered engine heater, extra large
-	-uel powered engine neater, extra large -leating for pipe transfer arm
	Jump start device (high current el. socket)
	Dustmizer (requires water injection)
	Dust collector noise silencer
	Vater injection system
	Extra water tank 500 l / 132 gal. (replaces dry dust collector)
F	
	Extra water tanks 2 x 150 l / 39 gal. (undercarriage mounted)
E	xtra water tanks 2 x 150 l / 39 gal. (undercarriage mounted) Extra manuals, price will be added according to pricing sheet Drill bit opening device for 4 1/2" - 5 1/8" drill bits



## COVERAGE AREA AND DIMENSIONS





#### DIMENSIONS

Weight	25 100 kg (55,336 lb) dry weigth
Width	3.00 m
Height	a/b, 3.5/4.2 m
Total length	c/d, 12.4m/12.4

Sandvik Mining and Rock Solutions reserves the right to make changes to the information on this data sheet without prior notification to users. Please contact a Sandvik representative for clarification on specifications and options.

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